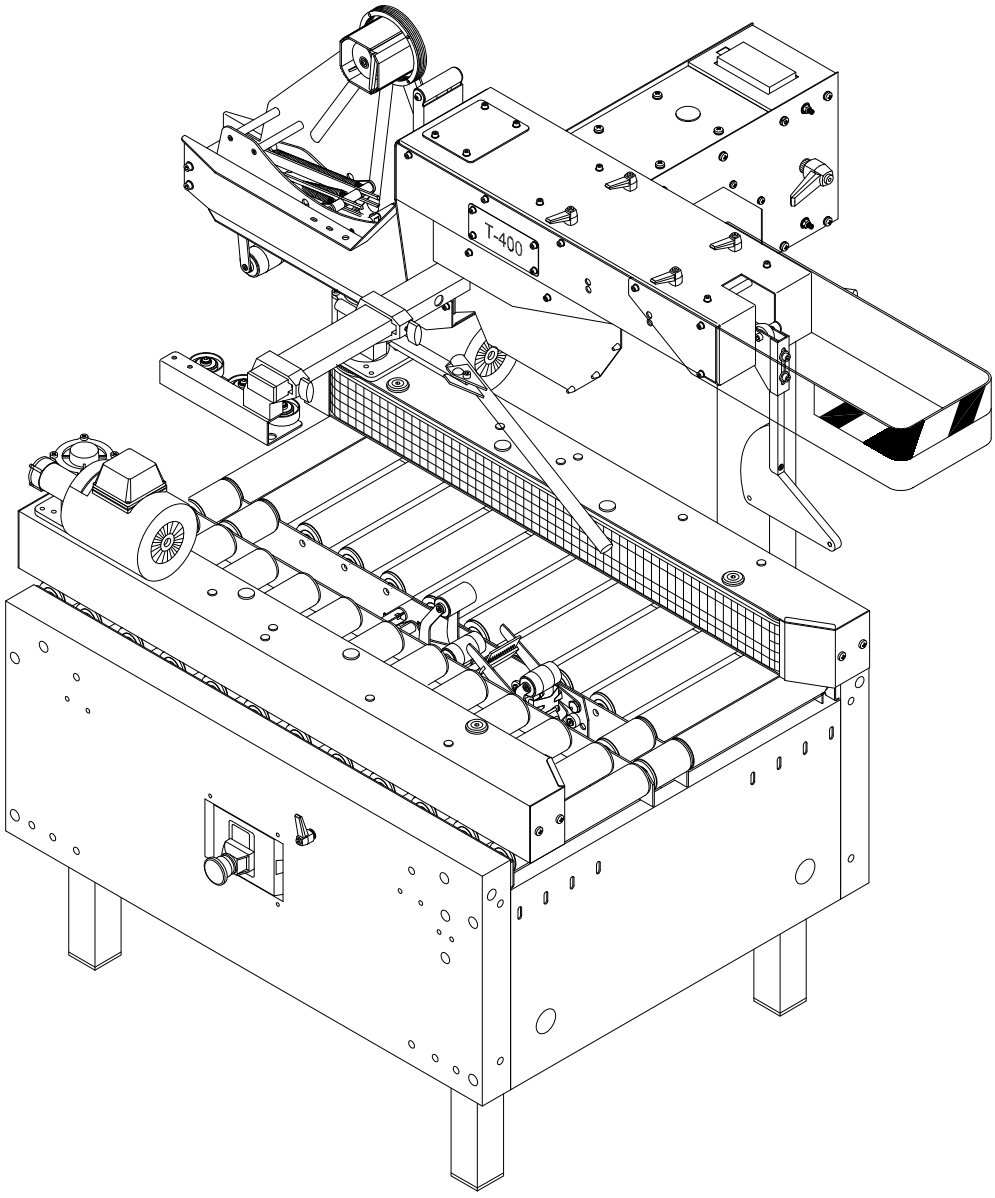
Carton sealer T-400/-402



Previous: 2011-06-27

Spare parts list

324-4-15

2017-03-01

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All dimensions are in millimetres (mm).

On ordering of spare parts, please refer to SOCO SYSTEM item number. If parts for special versions, e.g. stainless steel, are desired, please state this when ordering.

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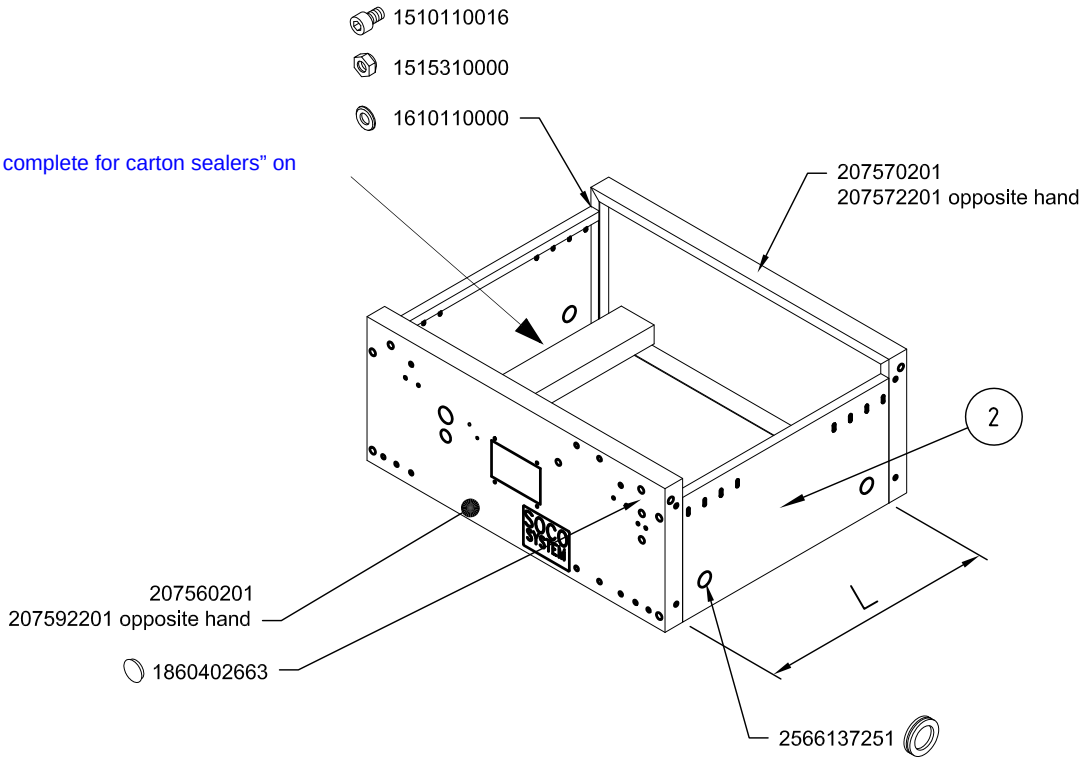
Body T-400/-402 and T-10 with off-centre double pillar

	2
630	208335010
840	208337010
1145	208331010
1421	208332010

See “Leg complete for carton sealers” on page 6.



Carton sealer T-400/-402

Reservedelsside 48460
Spare parts list 332-3-15

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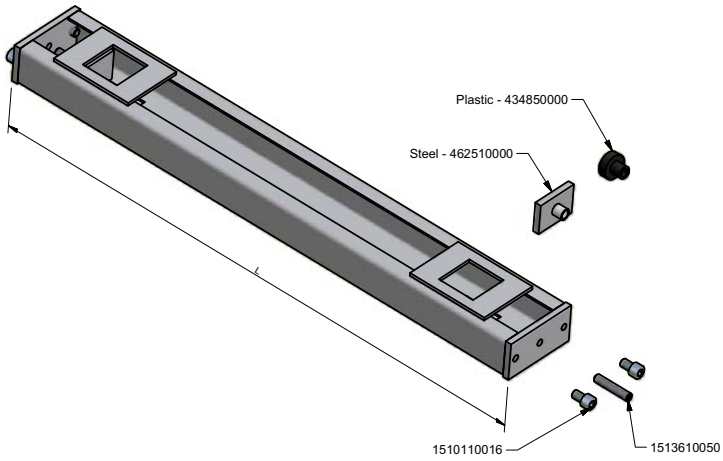
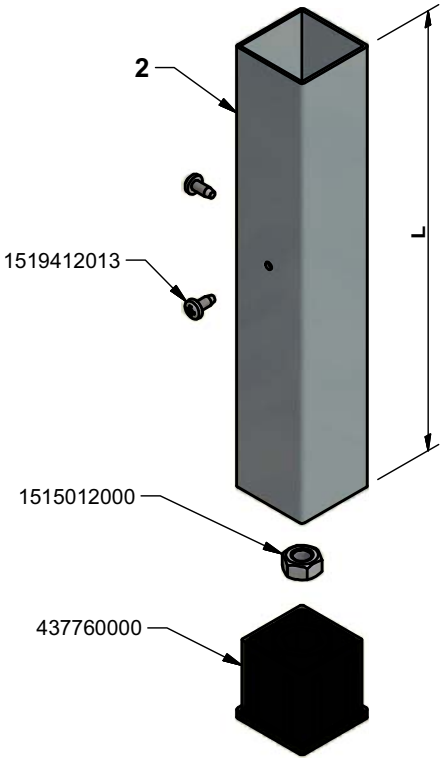
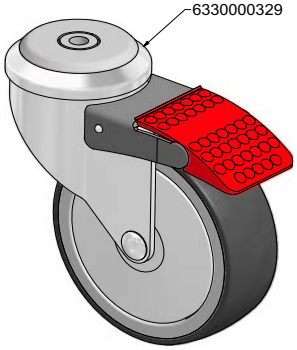
Leg complete for carton sealers



L	2
505	434823000
695	434824000
735	434825000
945	434827000
1250	434821000
1526	434821200





L	1
185	434870185
285	434870285
385	434870385
485	434870485
585	434870585
685	434870685
785	434870785

Carton sealer T-400/-402

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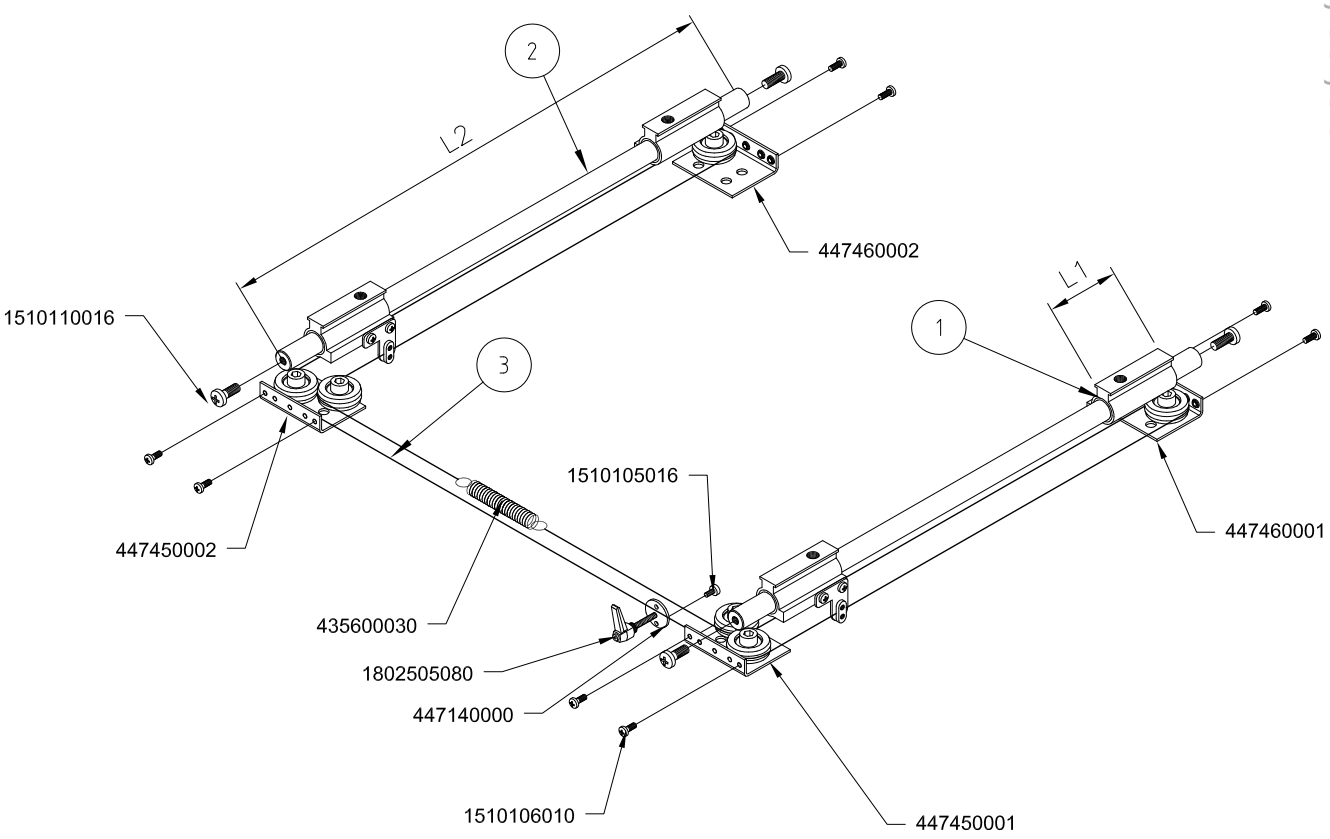
Guide assembly
T-, ST-, TT-, FT-

Machine type	L2	2	3
3- mini	230	481740230	435072900
3- mini mini	249.5	486352495	435072900
5-	735	481740735	435073960
7-	945	847610945	435074800
10-	1250	847611250	435075950
12-	1525	847611525	435077070



L1	1
75	309377514
80	309370814
100	309371014
165	309370002

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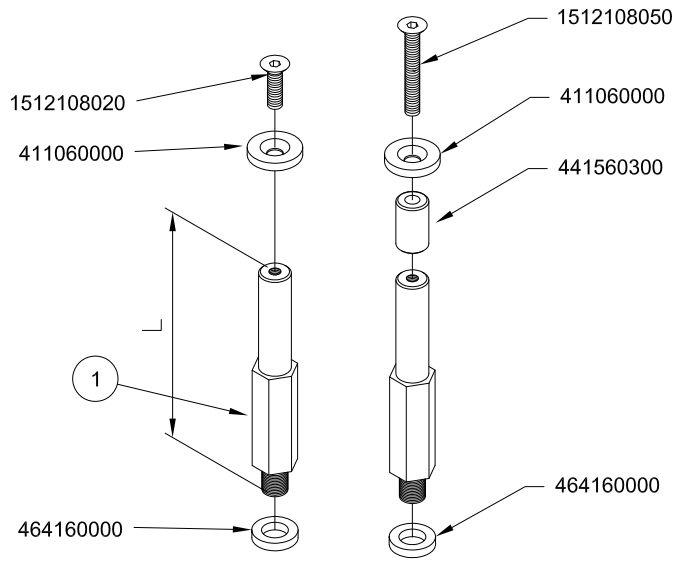
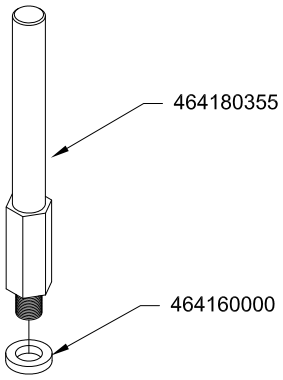
Pillar for side drive, pulley cord T-, TT-, FT- and ST-10



L	1
88	464170088
102	464170102
108	464170108
138	464170138
158	464170158
168	464170168
208	464170208
258	464170258
308	464170308

ST-10



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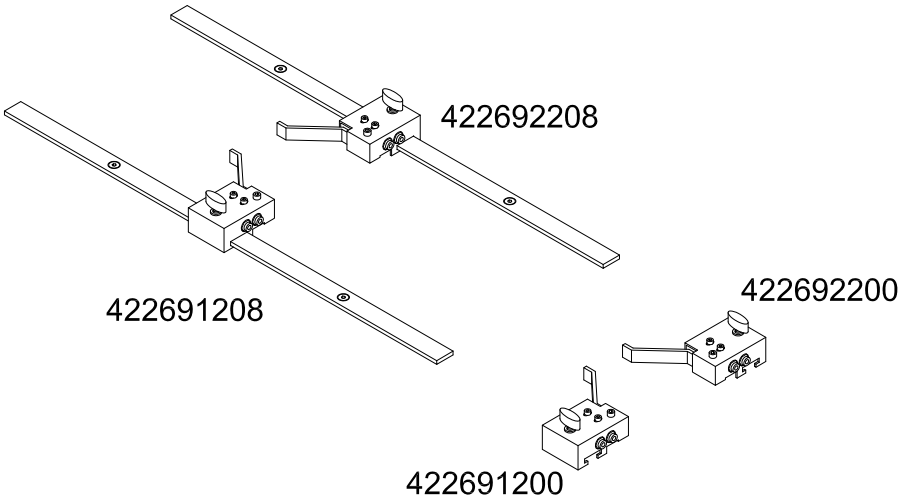
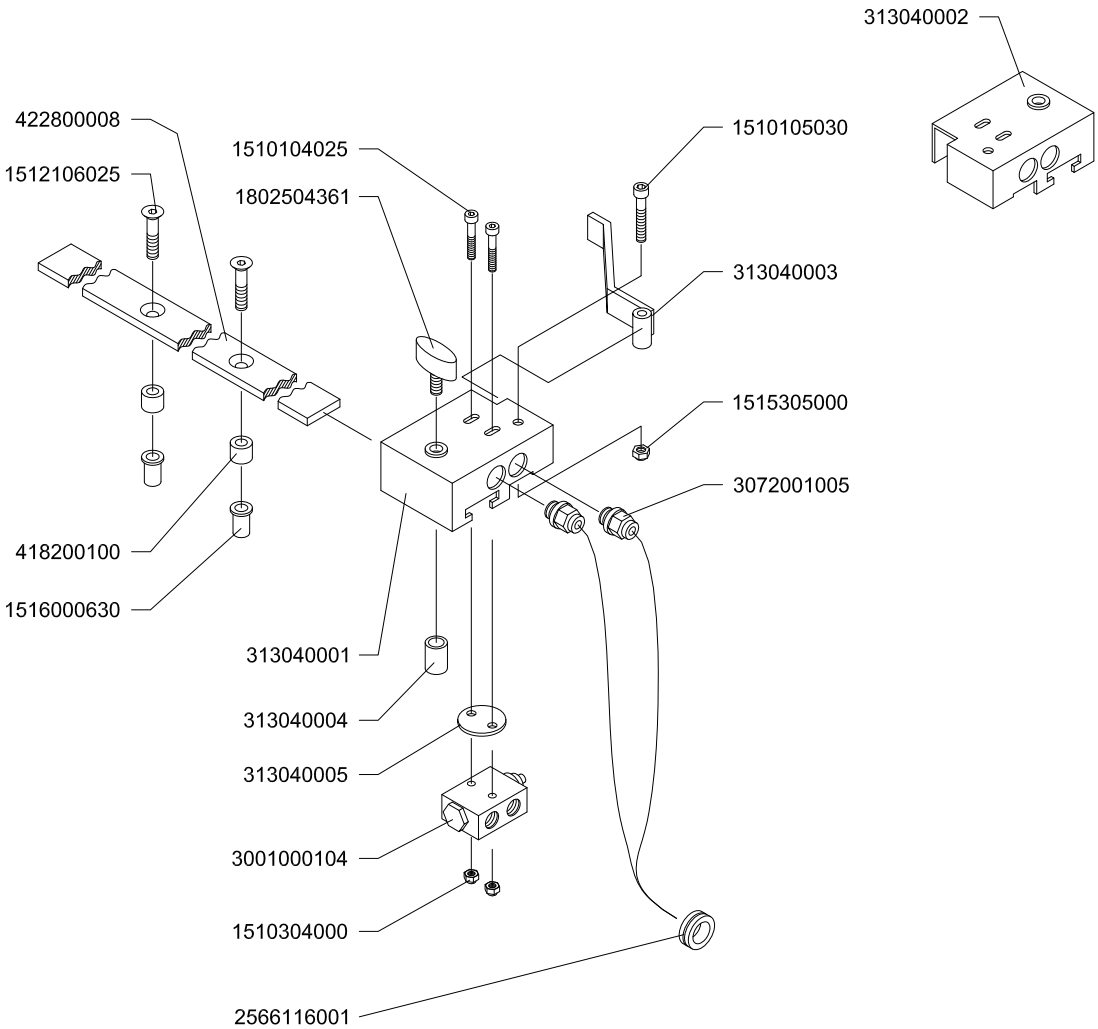
Valve unit
T-400/-402, FT-10/-12, T-4x00





Carton sealer T-400/-402

Reservedelsside 42269
Spare parts list 336-3-15

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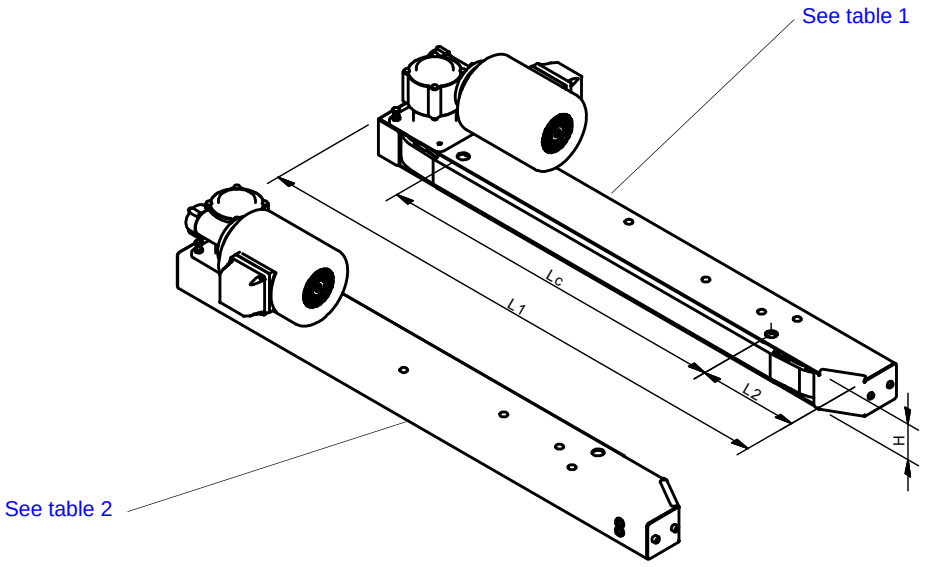

Table 1:

L1	L2	Lc	H nominal	Belt height	Item no.
980	185	640	50	45	4610855XX
1180	185	640	50	45	4610857XX
1180	385	640	50	45	4610858XX
1380	185	640	50	45	4610856XX
1380	385	640	50	45	4510850XX
1380	585	640	50	45	4510896XX
980	185	640	80	75	4610851XX
1180	185	640	80	75	4610853XX
1180	385	640	80	75	4610854XX
1380	185	640	80	75	4610852XX
1380	385	640	80	75	4610859XX
1380	585	640	80	75	4610892XX
765	185	420	50	45	4610955XX

Table 2:

L1	L2	Lc	H nominal	Belt height	Item no.
980	185	640	50	45	4610865XX
1180	185	640	50	45	4610867XX
1180	385	640	50	45	4610868XX
1380	185	640	50	45	4610866XX
1380	385	640	50	45	4510860XX
1380	585	640	50	45	4510886XX
980	185	640	80	75	4610861XX
1180	185	640	80	75	4610863XX
1180	385	640	80	75	4610864XX
1380	185	640	80	75	4610862XX
1380	385	640	80	75	4610869XX
1380	585	640	80	75	4610882XX
765	185	420	50	45	4610965XX

State voltage and gearing.

Carton sealer T-10

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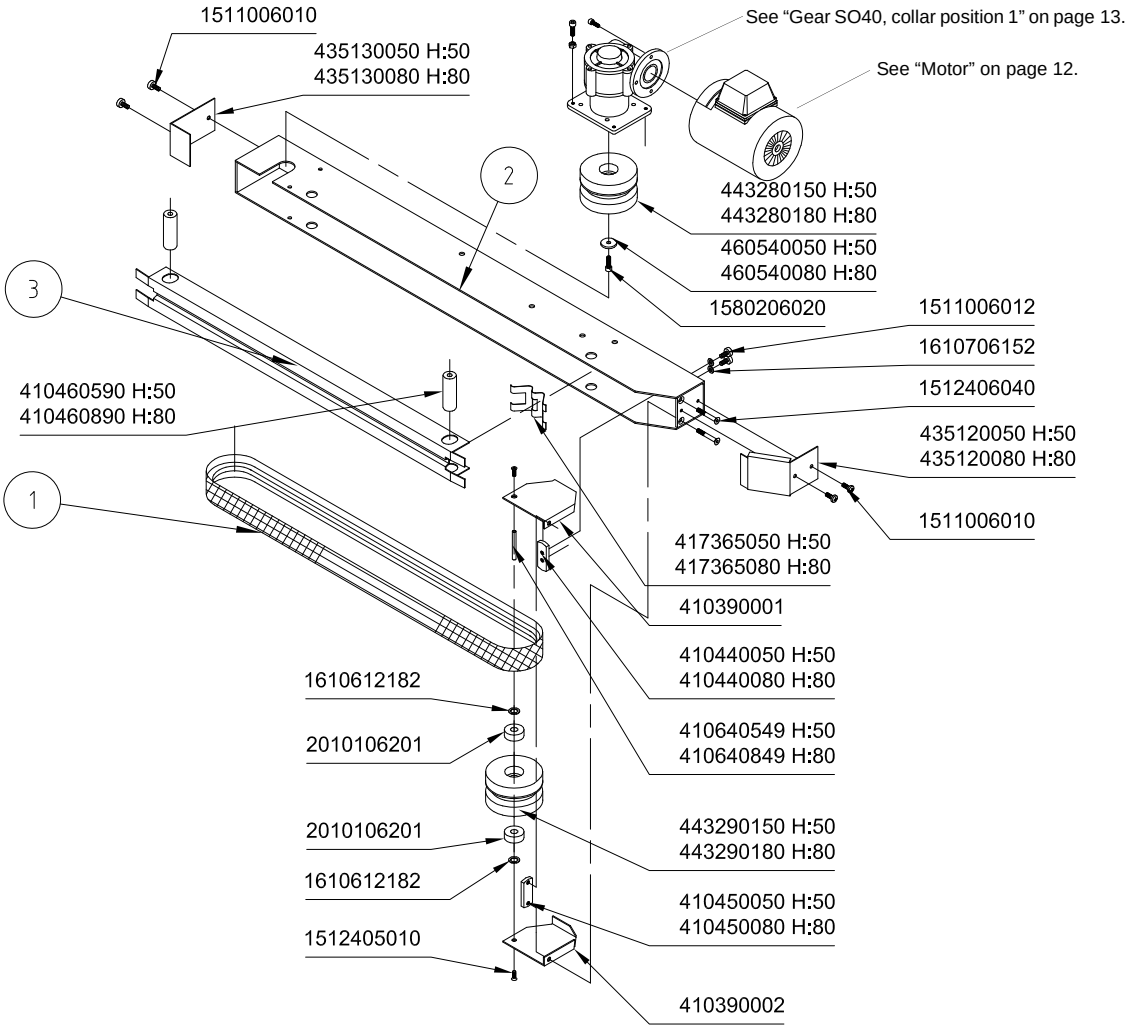
Driven side guide



L1	L2	Lc	H nominal	1	2	3
980	185	640	50	4170101870	As shown: 207601591 Opp. hand: 207602591	304651591
1180	185	640	50	4170102265	207600514	304651514
1180	385	640	50	4170102265	207600514	304651514
1380	185	640	50	4170102660	207600534	304651534
1380	385	640	50	4170102660	207600534	304651534
1380	585	640	50	4170102660	207600534	304651534
980	185	640	80	4170201870	As shown: 207601891 Opp. hand: 207602891	304651814
1180	185	640	80	4170202265	207600814	304651814
1180	385	640	80	4170202265	207600814	304651814
1380	185	640	80	4170202660	207600834	304651834
1380	385	640	80	4170202660	207600834	304651834
1380	585	640	80	4170202660	207600834	304651834
765	185	420	50	4170101430	As shown: 211831571 Opp. hand: 211832571	311481571

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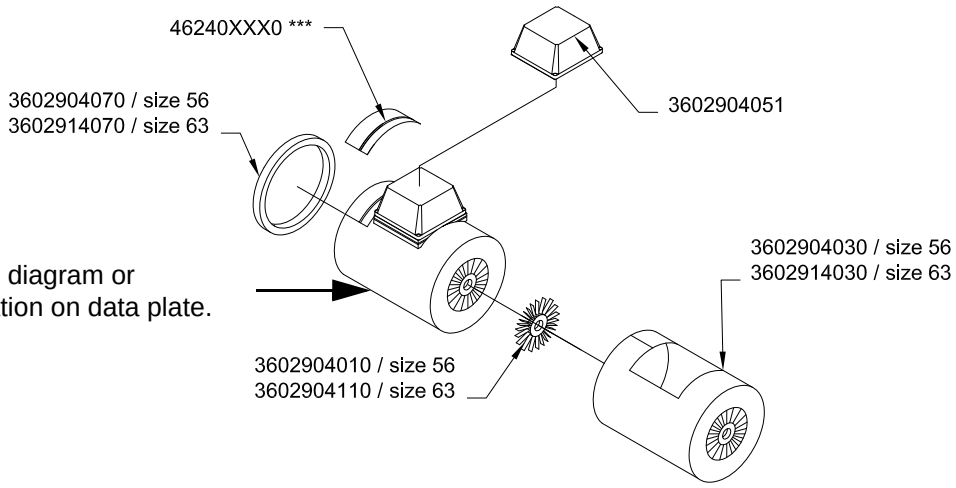
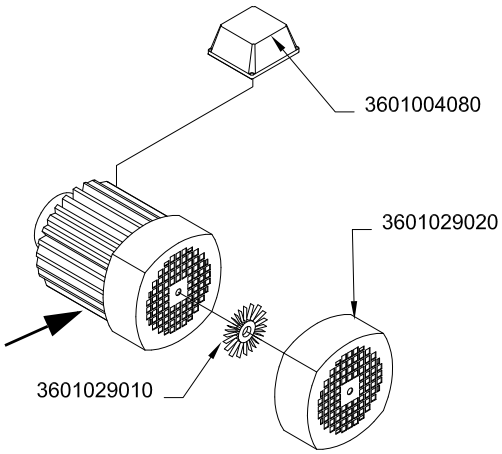
EMOD



See wire diagram or specification on data plate.

*** State motor specifications.

LEROY SOMER



See wire diagram or specification on data plate.

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Table 1: Right gear

Gear ratio	Standard gear
7.5:1	3701836116
10:1	3701807106
15:1	3701807116
20:1	3701807126
25:1	3701807136

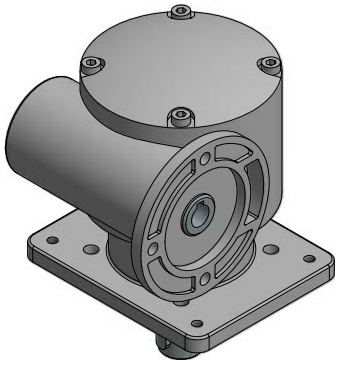
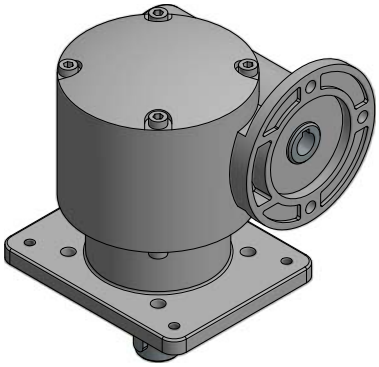


Table 2: Left gear

Gear ratio	Standard gear
7.5:1	3701836216
10:1	3701807206
15:1	3701807216
20:1	3701807226
25:1	3701808236



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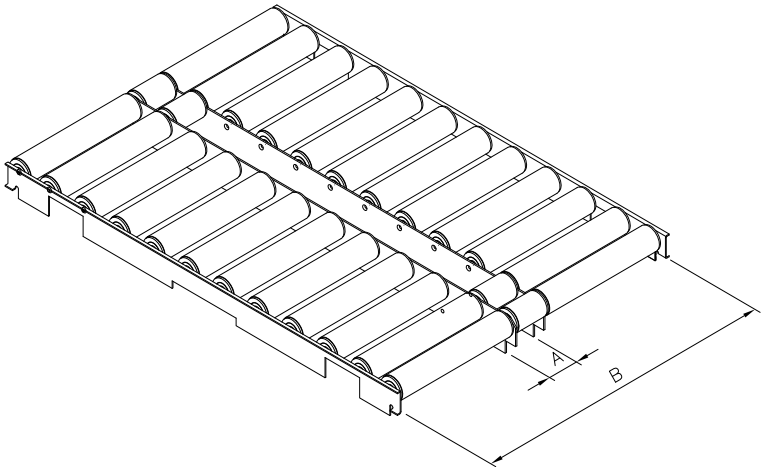
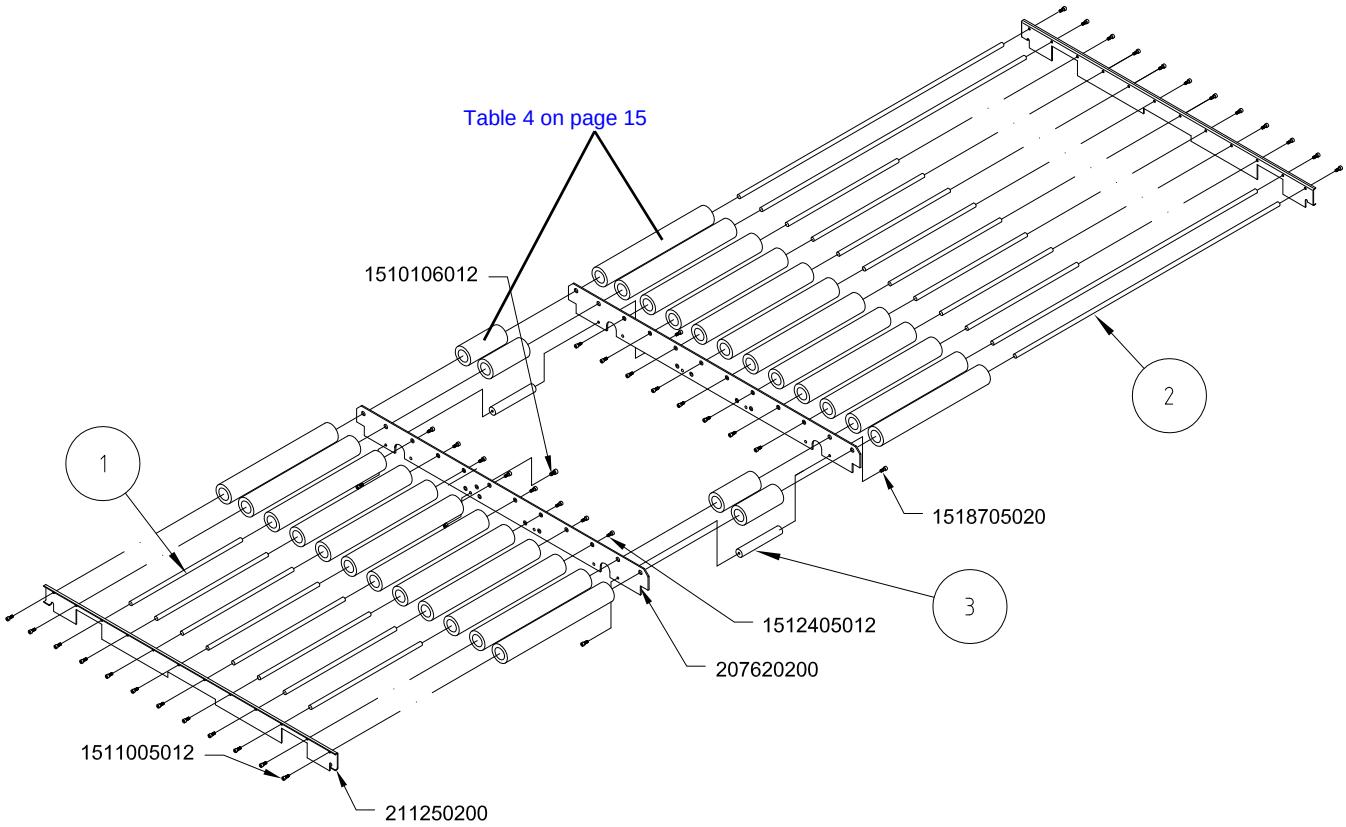
Roller table
T-10,T-400, T-402, TT-10



A	B			
76	612	5-	.50	435155050
126	612	5-	.100	435155100
76	821	7-	.50.	435157050
126	821	7-	.100	435157100
126	821	10-	.100	435151100

Table 4 on page 15



A	B			1	2	3
76	612	5-	.50	416812650	416816120	438160760
126	612	5-	.100	416812400	416816120	416831260-
76	821	7-	.50	416813695	416818210	438160760
126	821	7-	.100	416813445	416818210	-416531210
126	821	10-	.100	416814970	474191126	416831260

Carton sealer T-400/-402

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Roller ø48, plastic

Axle set

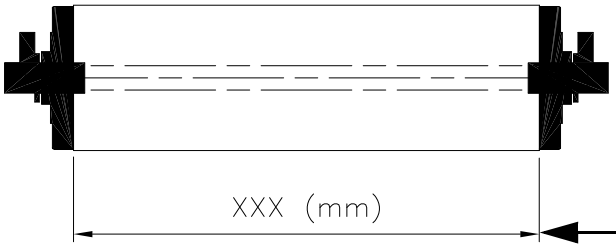

Table 1: Axle set

Type 48-0/00 Tube: Plastic / Axle: Alu. End bearing: Steel-black	Type 48-0/11 Tube: Plastic / Axle: Alu. End bearing: 18/8-orange
451601XXX	451602XXX

Table 2: Axle set

Type 13/0 Tube: Plastic / Axle: Alu End bearing: 18/8-grey/blue
453210XXX

Roller

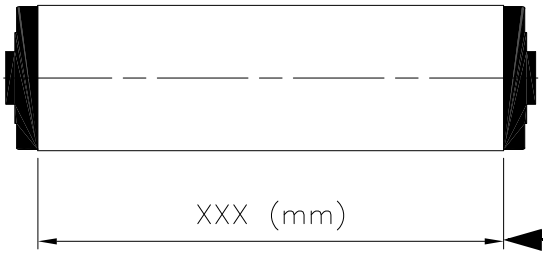

Table 3: Roller

Type 48-0/0 Tube: Plastic End bearing: Steel -black	Type 48-0/1 Tube: Plastic End bearing: 18/8-orange
451701XXX	451702XXX

Table 4: Roller

Type 13/0 Tube: Plastic End bearing: 18/8-grey/blue
413610XXX

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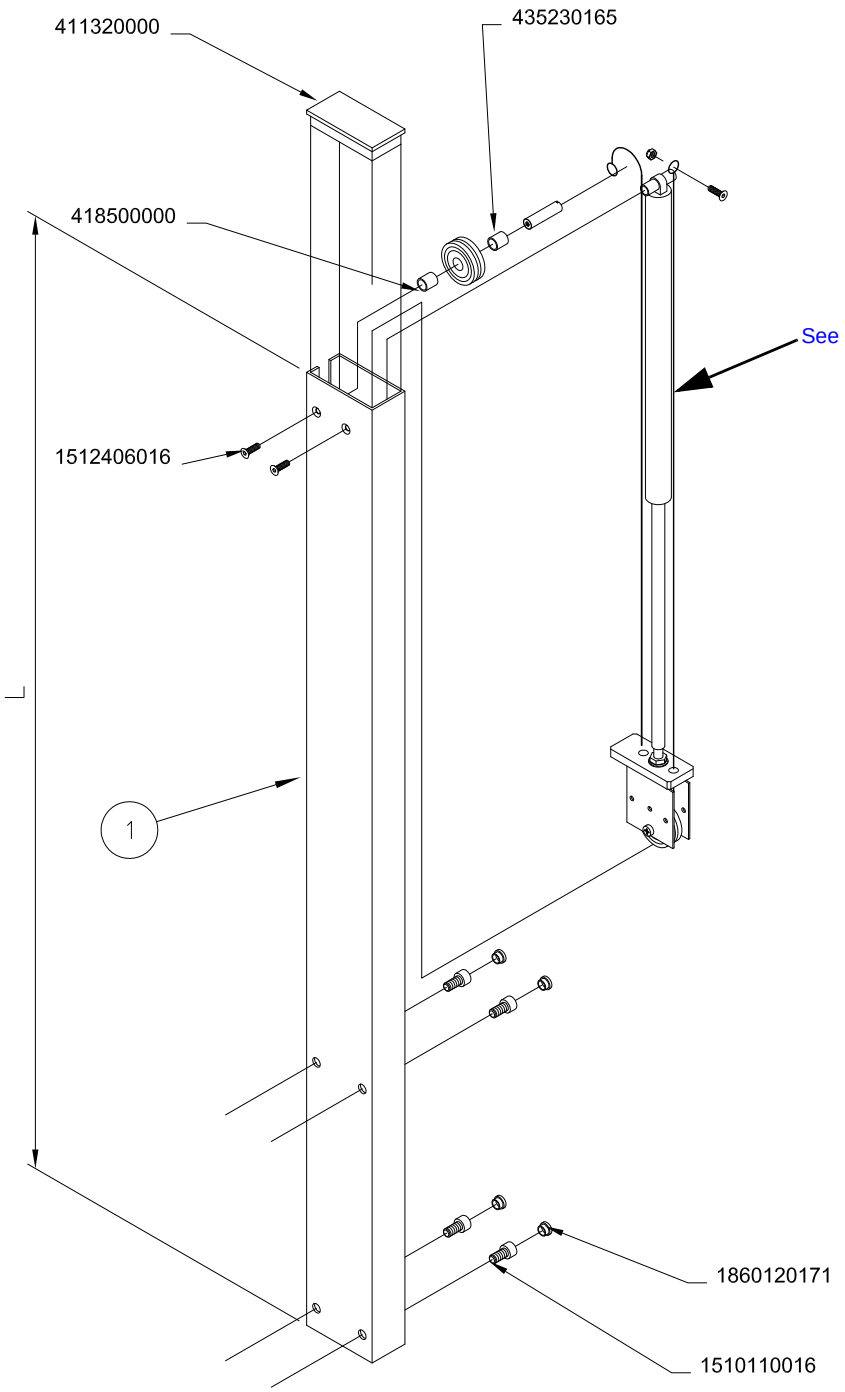
Pillar



	1
-5- L =1260	207640050
-8- L=1560	207640080

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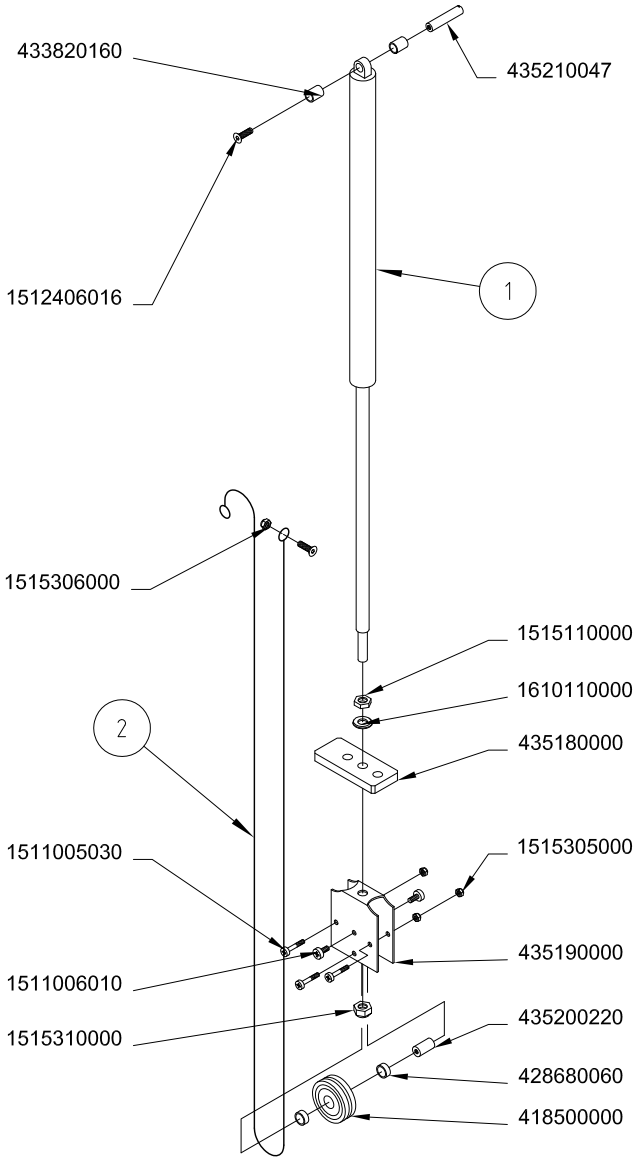

Machine	1	2
TT-10, ST-10 7-, T-10 DTD	1807012900 -8- 1807000390 -5-	435072105 435071819
T-400 5-, FT-10 5-	1807012650 -8- 1807003650 -5-	435072105 435071819
T-10, T-100, T-100 mini, T-100 mini/mini, T-402, FT-12 ST-10 5-	1807012425 -8- 1807003425 -5-	435072105 435071819

Carton sealer T-400/-402

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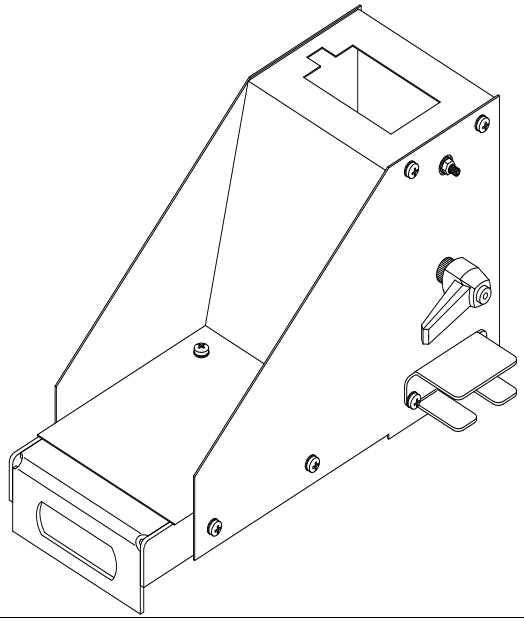
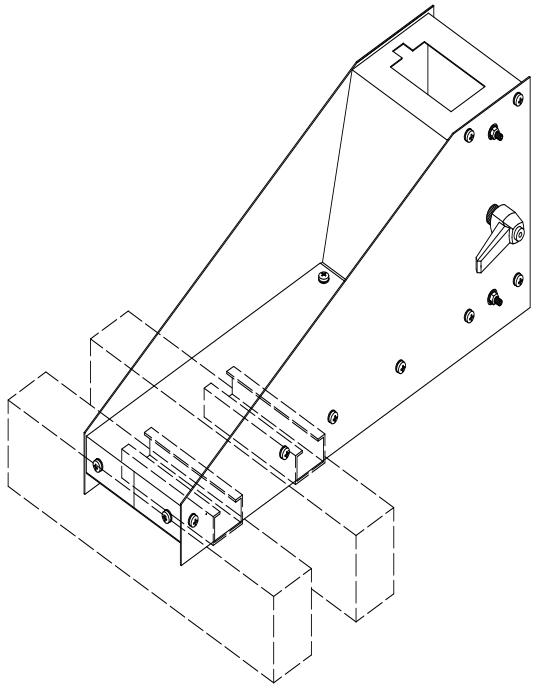


GS-GSS-PS

Machine			
T-10, T-100	5-	.50	449385050
	5-	.100	449387100
T-10	7-	.50	449387050
	7-	.100	449387100
T-100 mini	3-	.50	460213050

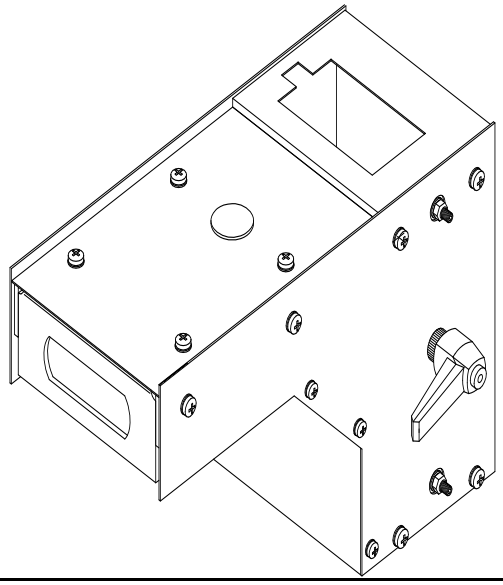
Machine			
ST-10	5-	.50	449395050



GSD

Table 1: GSD

Machine			
TT-10 T-10 DTD	5-	.50	465815000
	5-	.100	465815000
	7-	.50	465817000
	7-	.100	465817000
ST-10	5-	.50	465817000
	7-	.100	465817000



GFT

Machine			
T-400 / T-402, FT-10 / -12	5-	.50	449415000
	5-	.100	449415000
	7-	.50	449417000
	7-	.100	449417000

Carton sealer T-400/-402

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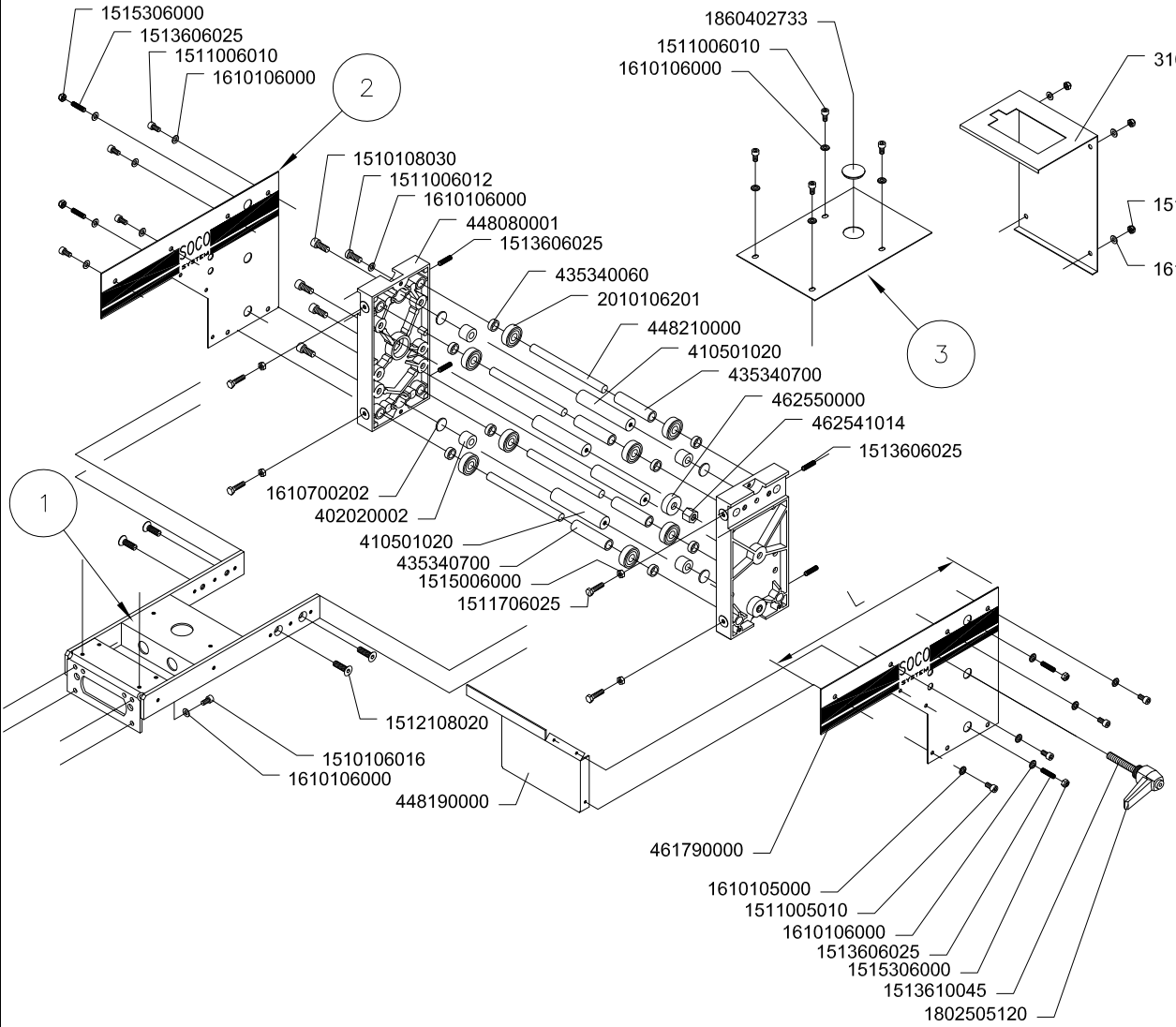
Height adjustment unit GFT, FT-10/-12, T-400/-402

	L	1	2	3
5-	365	310045050	310105001	448200000
7-	470	310047050	310107001	448207000



Carton sealer T-400/-402

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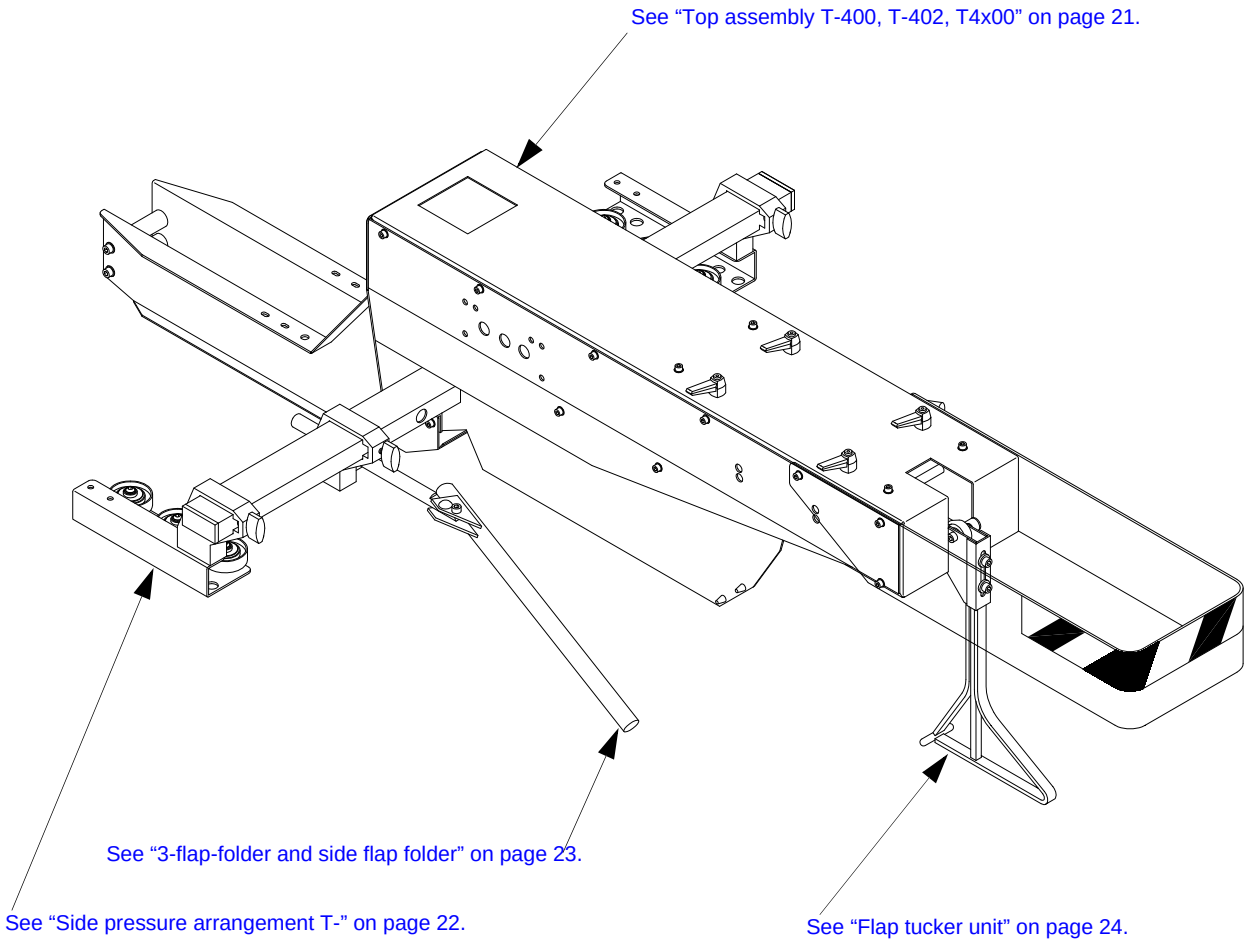

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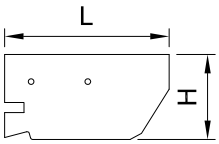
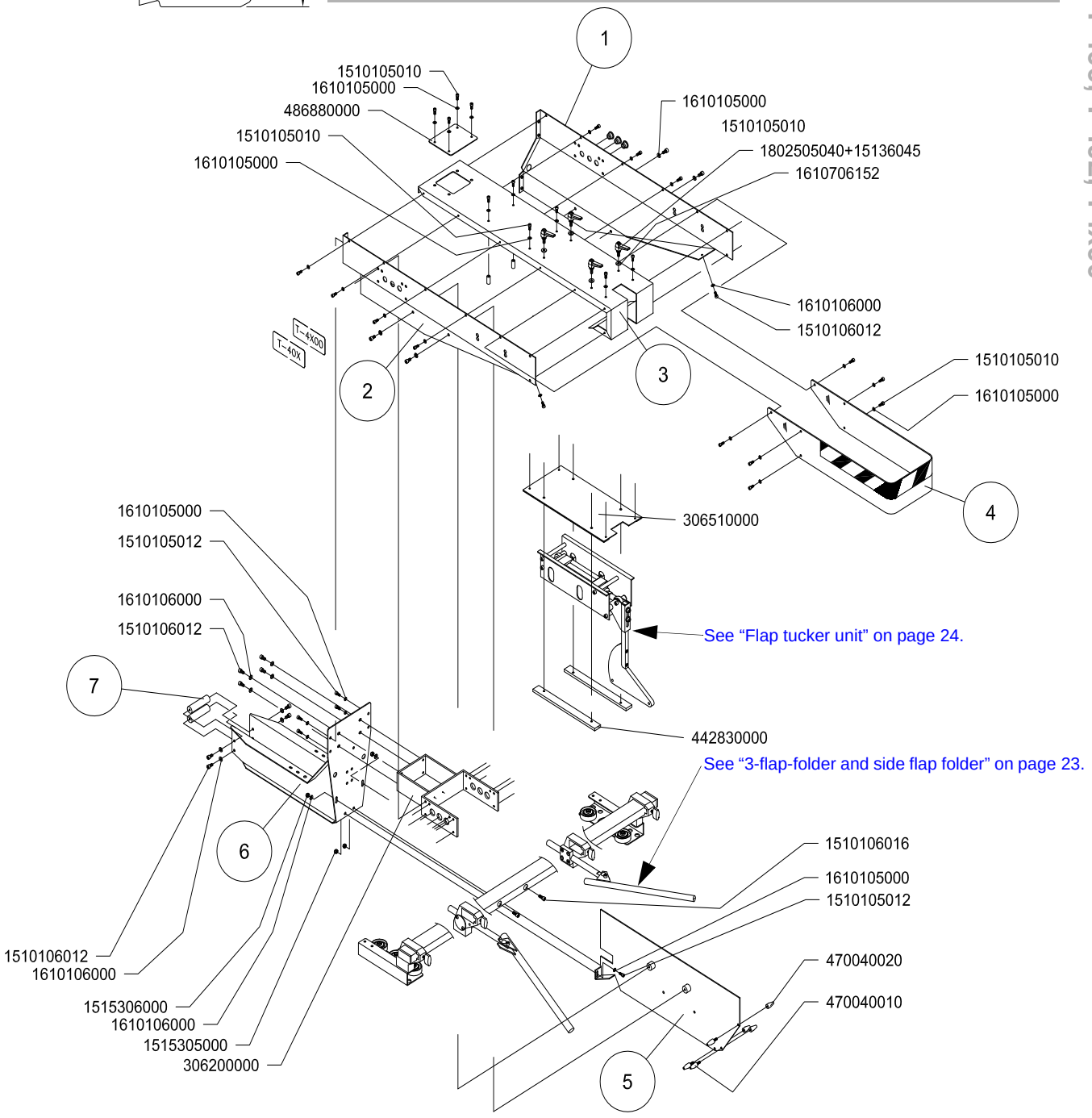
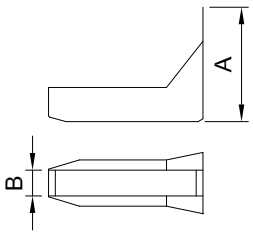


LxH	1	2	3	4	5
435x225	208990001	208990002	207930002	303911200	306185000
585x225	209000001	209000002	207980002	303911200	306185200
585x355	209000001	209000002	207980002	303911420	306187200





AxB	6	7
340x76	208960050	417510758
340x101	208960075	417511008
340x126	208960100	417511258
470x76	208967050	417510758
470x101	208967075	417511008
470x126	208967100	417511258

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Reservedelsside 21825
Spare parts list 342-3-15

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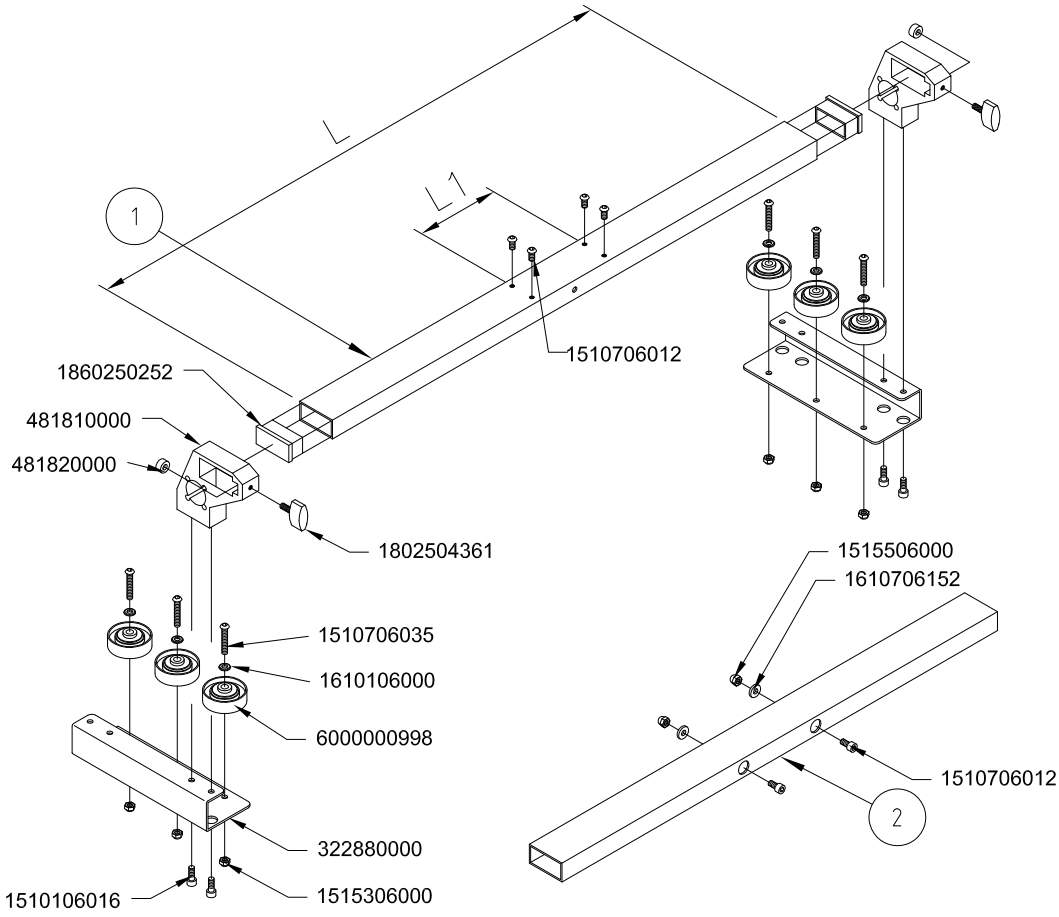
	L	L1	1	2
3- .30 mini mini	610	90	310323030	
3- .50 mini	610	111	310323050	
5- .50	740	111	310325000	310325401
5- .75	740	136	310325075	310325402
5-.100	740	161	310325100	310325403
7- .50	950	111	310327050	310327400
7- .75	950	136	310327075	310327401
7- .100	950	161	310327000	310327402
10- .100	1255	161	310321100	



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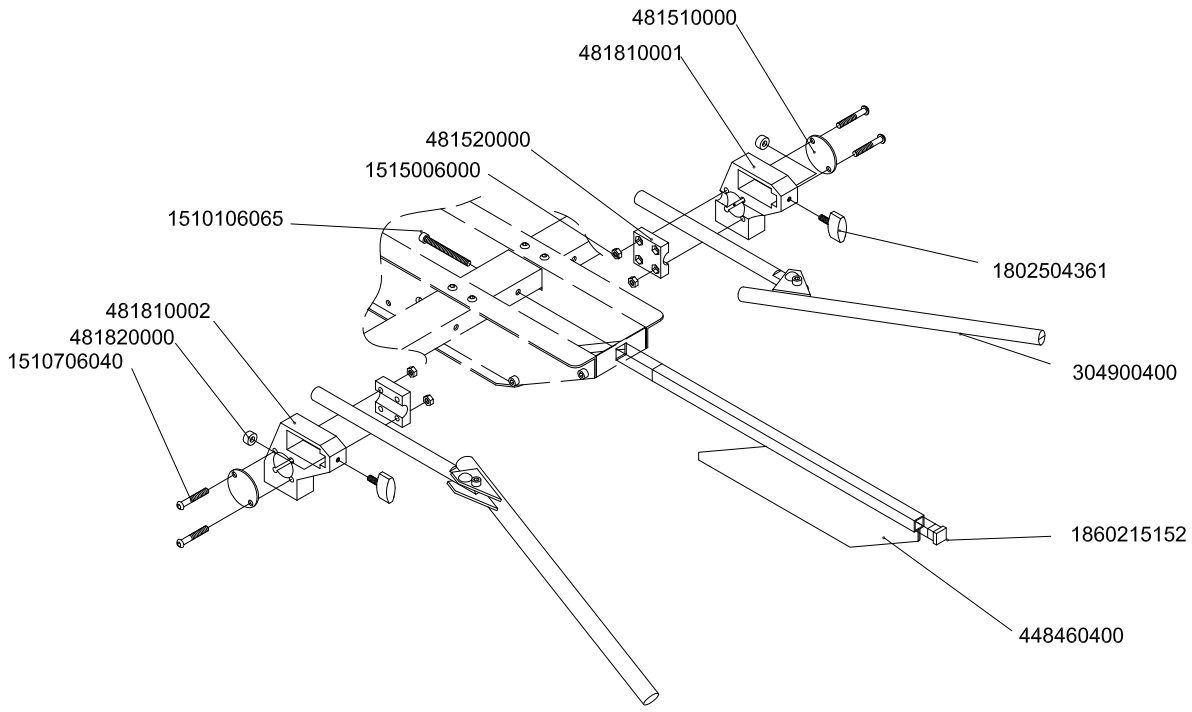
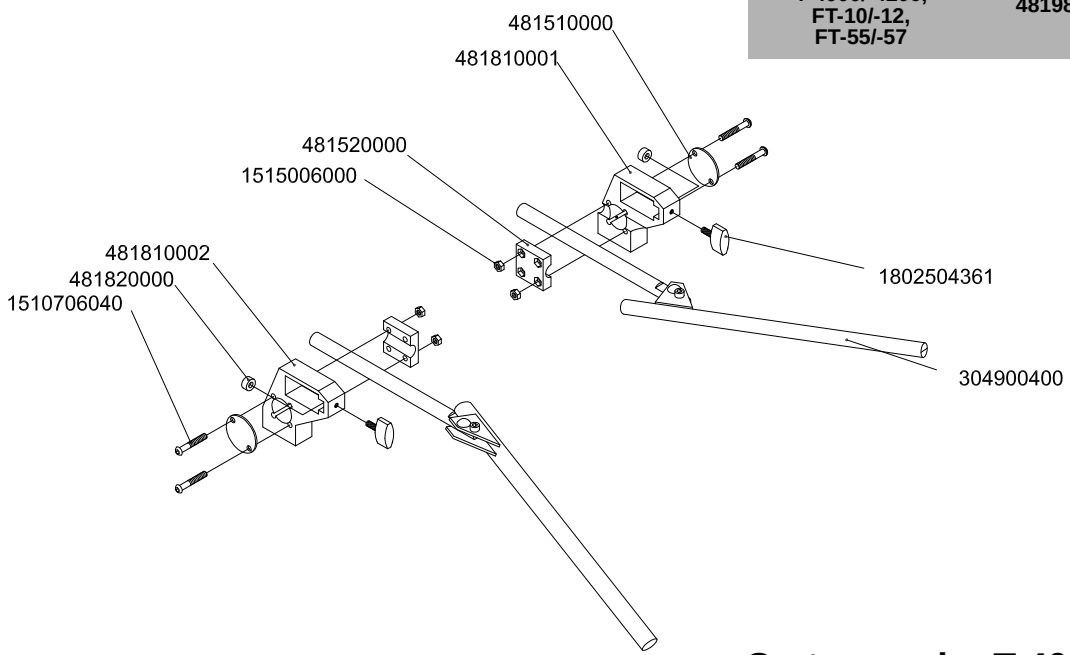
Accessories for machine type	Item no.
T-10, T-100, T-2000, T-100 mini, T-100 mini mini	481980001



Standard for machine type	Item no.
T-400/-402, T-602 T-4000/-4200, FT-10/-12, FT-55/-57	481980000



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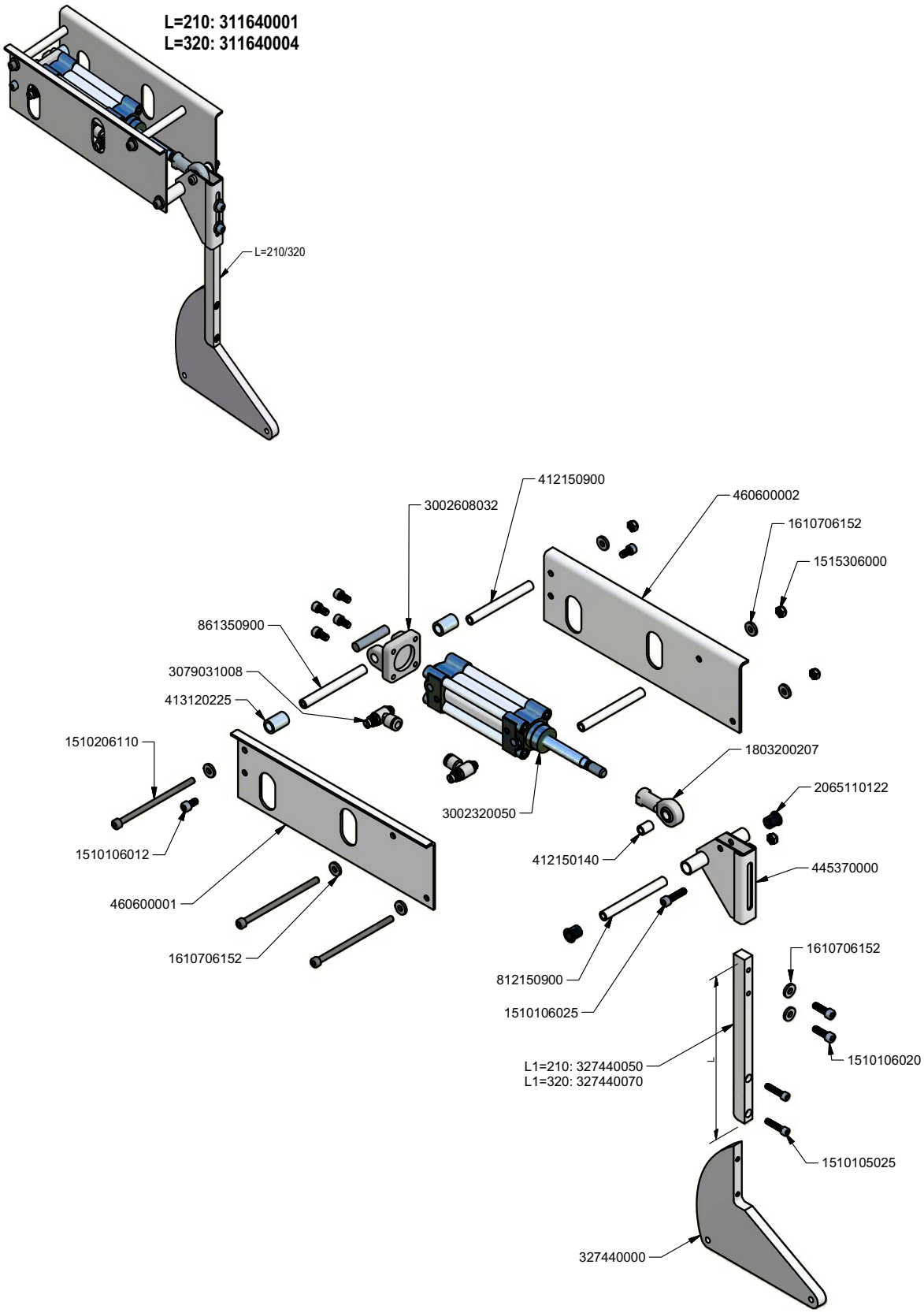
Flap tucker unit



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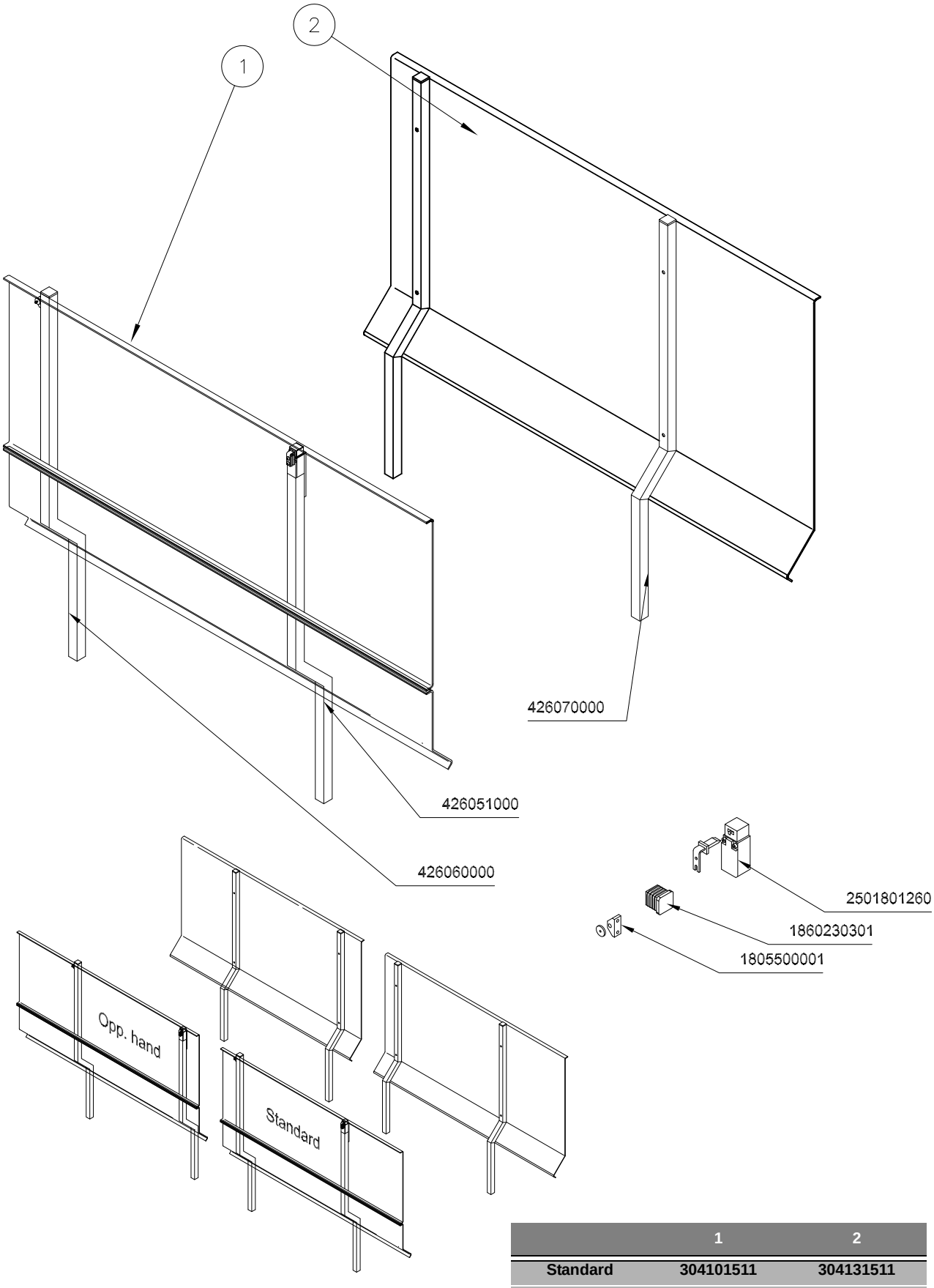

	1	2
Standard	304101511	304131511
Opp. hand	304101512	304131512

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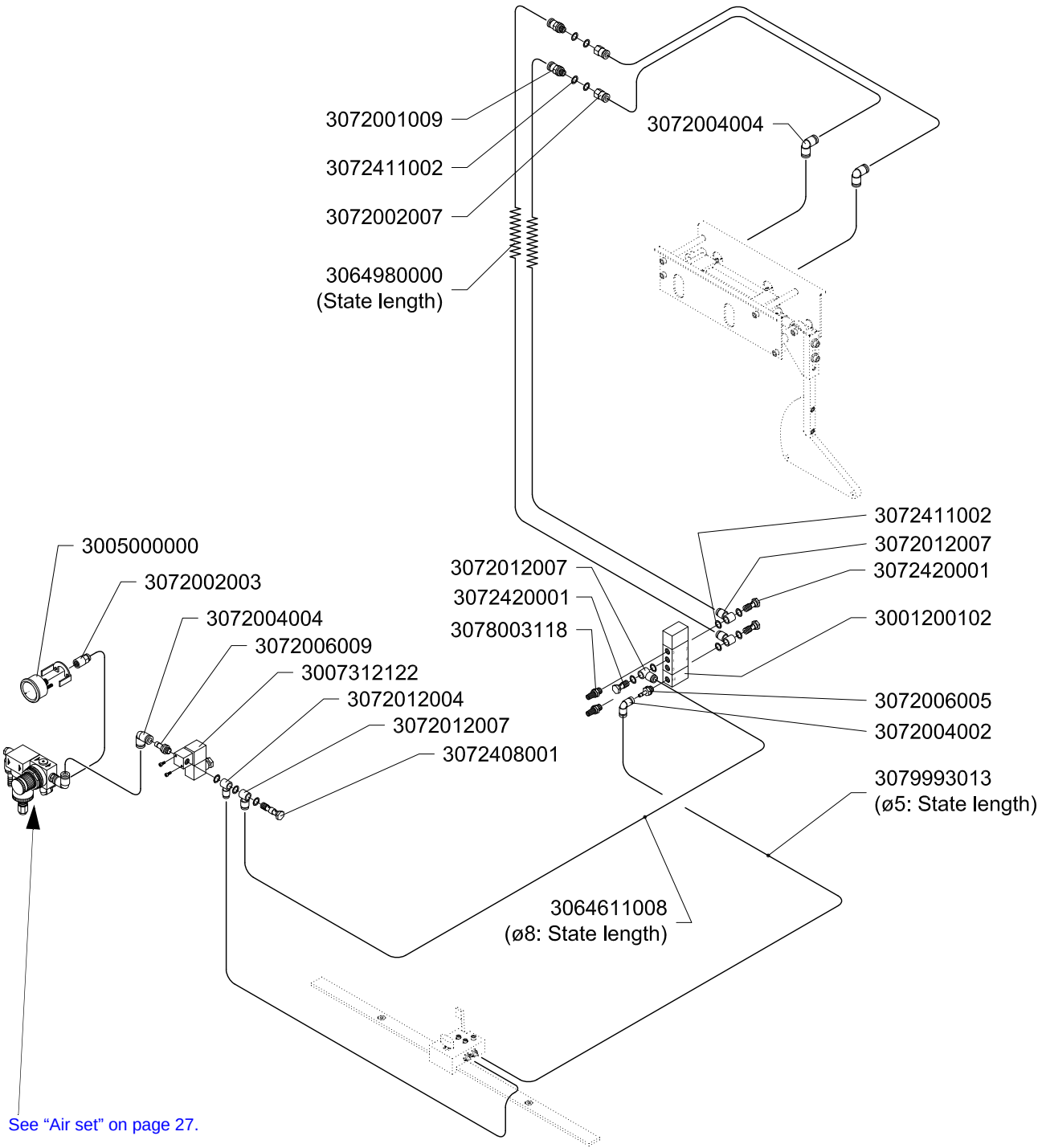

See “Air set” on page 27.

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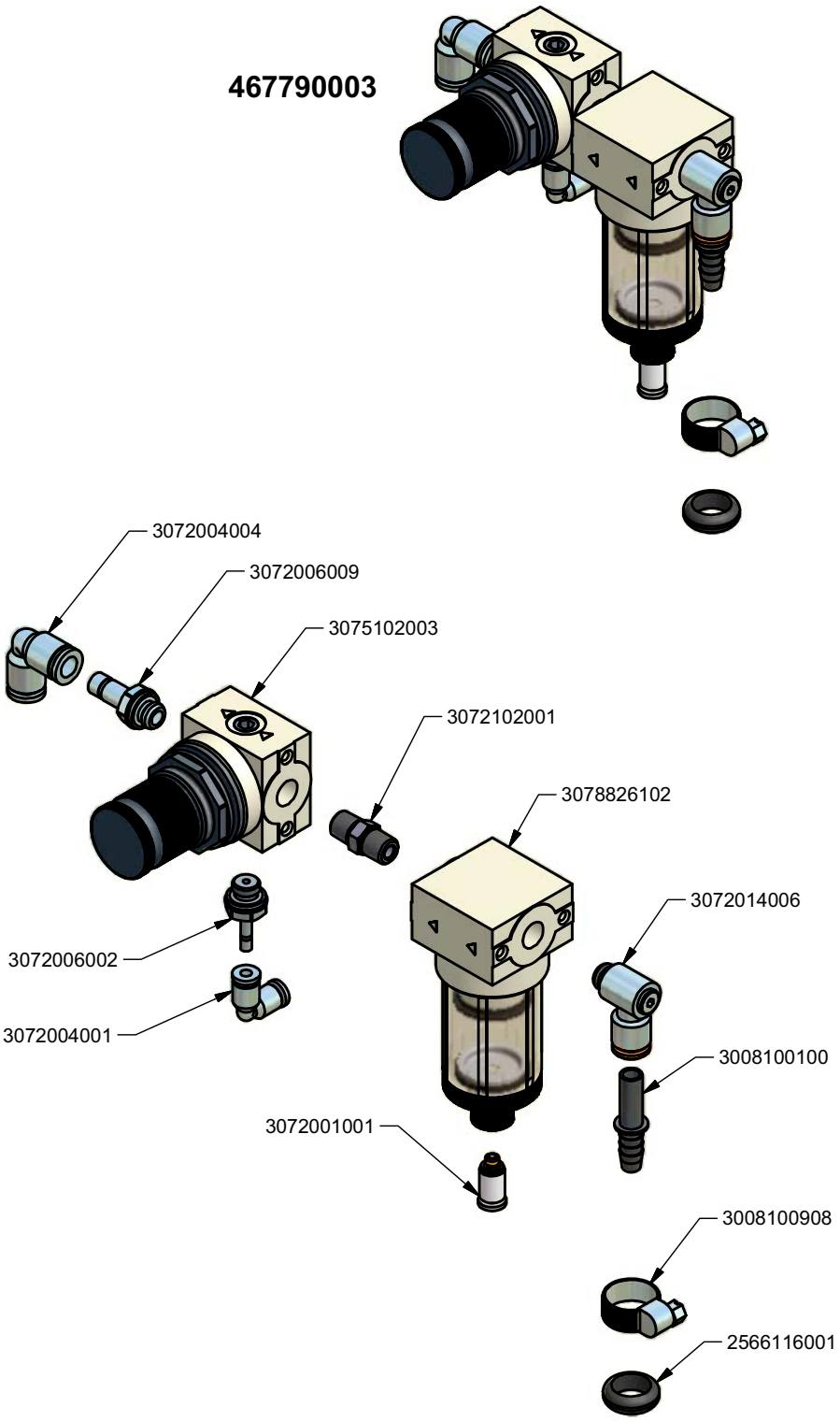

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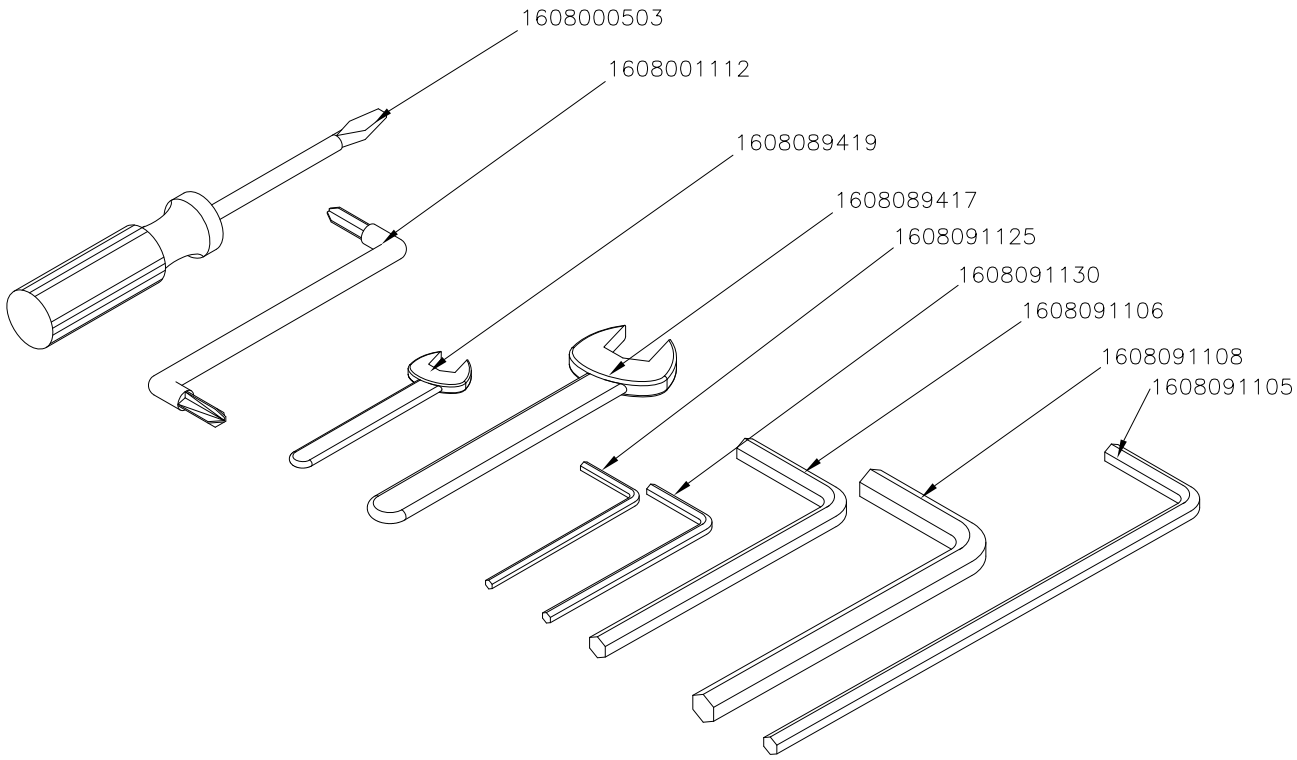

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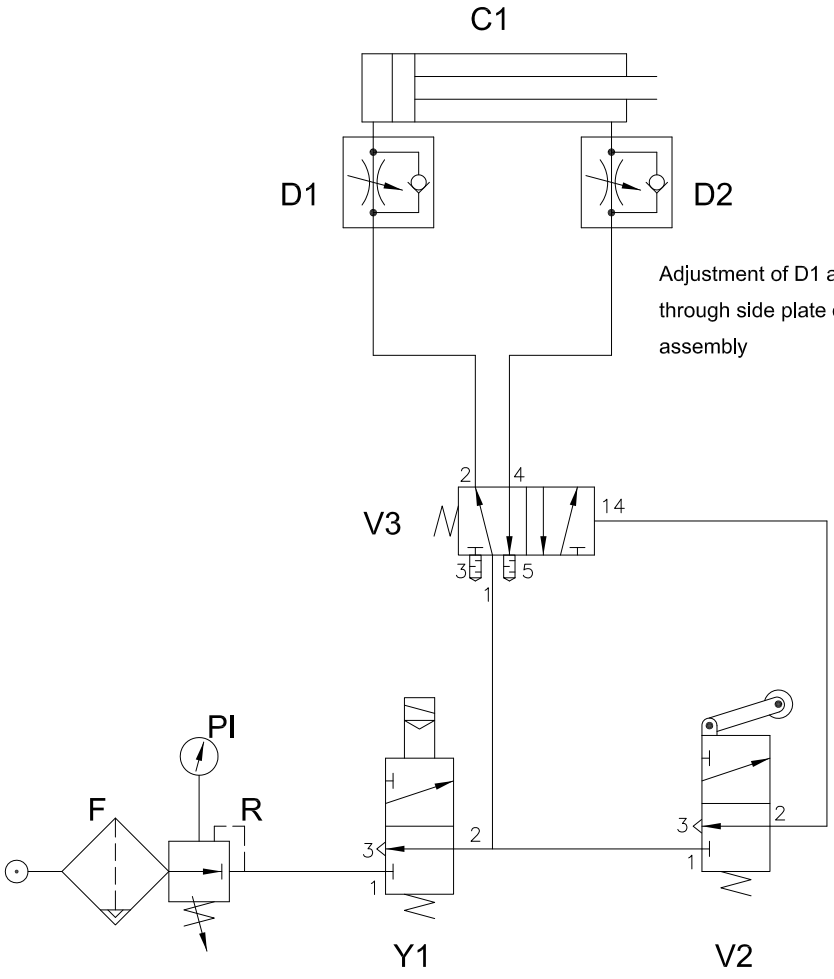

C1 Cylinder for flap bow
D1 Throttle non-return valve, flap bow down
D2 Throttle non-return valve, flap bow up
F Filter
R Regulator
PI Manometer
Y1 Solenoid valve

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