

ELECTRIC GUMMED PAPER TAPE DISPENSER



LW-GTA



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1. SAFETY NOTICE

Please use standard 50hz power supply only. Avoid placing in direct sunlight and do not use outdoors. Disconnect the power supply immediately if there is a fault. When cleaning or repairing the equipment, please disconnect the power supply and remove the plug.

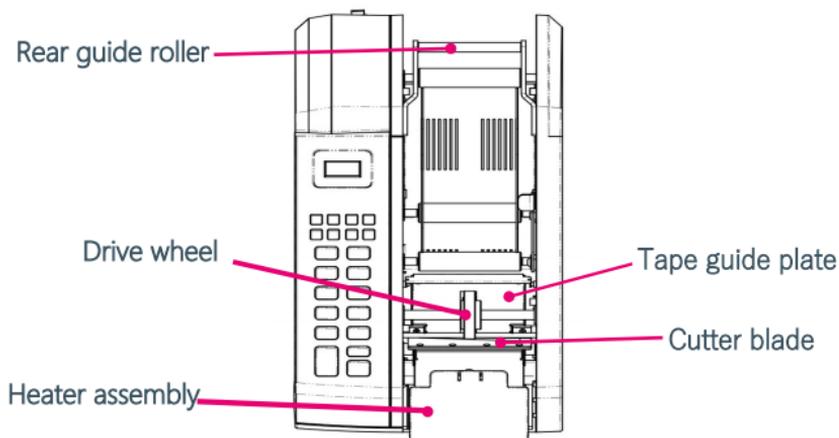
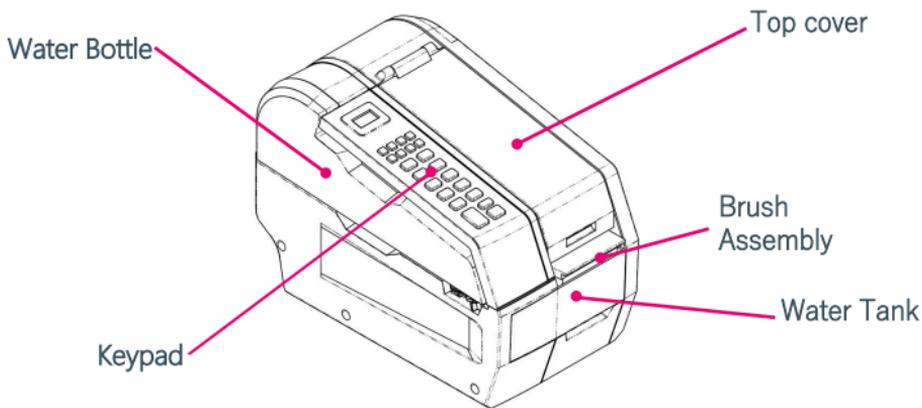
Do not attempt to disassemble or repair the equipment without authorisation.

PARAMETERS

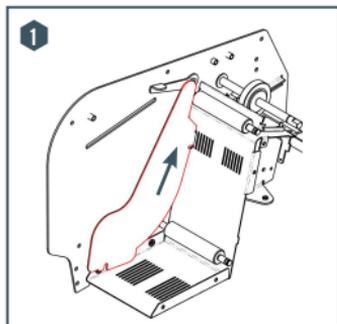
Voltage	Power	Speed	Weight	Size
220/110V	200W	1100mm/s	12kg	45x24x33cm



2. DISPENSER COMPONENTS

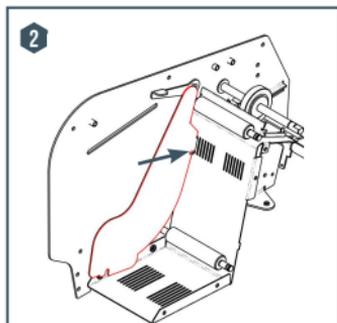


3. ROLL SIDE PLATE INSTALLATION



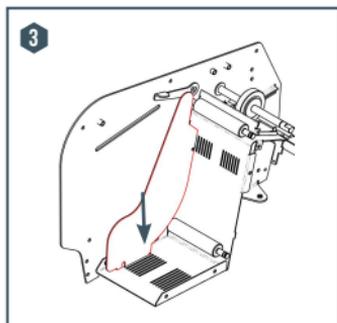
According to the tape width used, install the first roll side plate in the correct position.

See Figure 1, first insert the upper part of the side plate into the front slot.



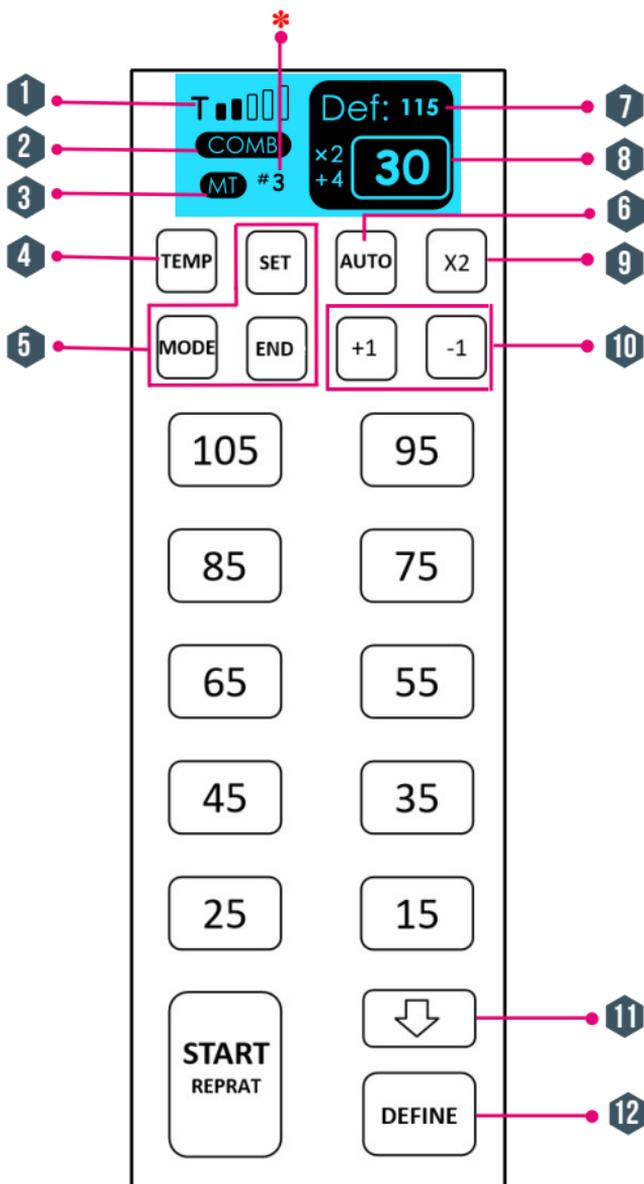
See Figure 2, now insert the lower end of the side plate into the front slot.

See Figure 3, finally, insert the bottom of the side plate into the bottom slot.



Repeat with the opposite roll side plate. The tape roll should be central with some space either side, not too tight against the plates.

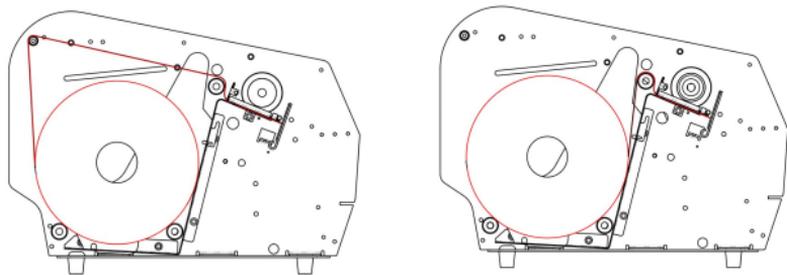
4. KEYPAD OPERATION



- 4** Temperature Control button
H0: No temperature H1-H5: 5 different temperature ranges
Summer setting: H1 Winter setting: H5
- 2** Single piece/Combined pieces mode switch button
- 5** Combined pieces mode
For example: In order to dispense different sizes:
15-35-55CM continuously.
First, press "MODE" to change to "COMB" mode;
Second, press "SET" -> "15" -> "35" -> "55" -> "END", Third, press "START", machine will dispense 15CM, 35CM then 55CM. Press "MODE" again to return back from "COMB" to "FIXED" mode.
*(*will indicate current number in group if comb mode is on)*
- 3** Auto mode
- 6** Press "AUTO", then press any number, machine will output one same piece with preset length once the former one is taken away. Press "AUTO" again to cancel the automatic mode. This model could be used together with "COMBINED" mode.
- 7** Define tape length **8** Present tape length
- 9** X2 Double length button
X2 button will double the selected tape length.
For example: In order to dispense 30CM tape, first press "X2" button, then press the number "15".
- 10** Length adjustment button
"+1" button adds 1cm to selected tape length;
"-1" button subtracts 1cm from selected length;
For example: In order to dispense 17CM tape, press "+1" button twice, then press the number button "15"
- 11** Manual feed button
Output tapes so long as this button  is pressed, minimum length 13cm.
- 12** Define length button
For example: In order to make the machine to remember and dispense 115CM all the time, first press "X2" -> "+1" five times -> "55", then long press "DEFINE" button until the display shows "Def: 115" -> finished. Every time when you press "DEFINE" button, it will dispense 115CM.

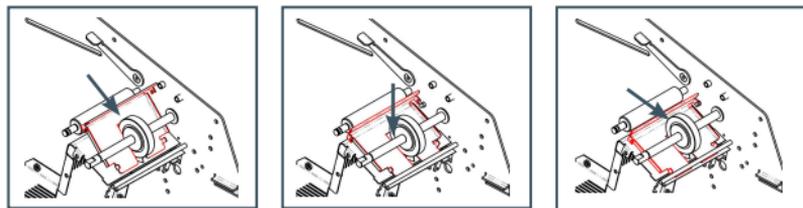
5. LOADING THE TAPE

Use scissors to cut the end of the tape so that it has a clean, square end to allow it to feed under the drive wheel. Remove the upper tape guide plate. Now see Figure 1, pass the tape over the rear guide roller and forward toward the drive wheel. Push down on the drive wheel lifter, while passing the tape under the drive wheel, pushing it forward until it meets the cutter blade. Release the drive wheel lifter.



6. TAPE GUIDE PLATE INSTALLATION

Check that the upper tape guide plate is the correct way up. Install the upper tape guide plate as shown below.



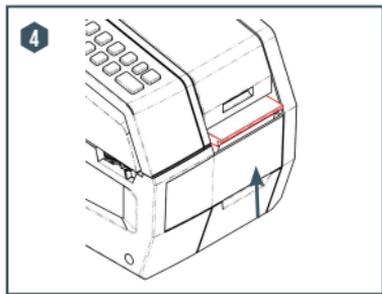
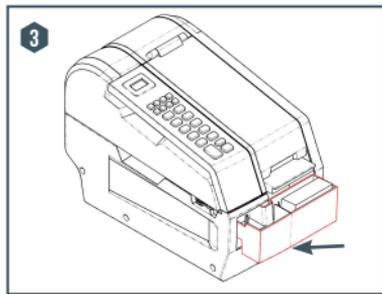
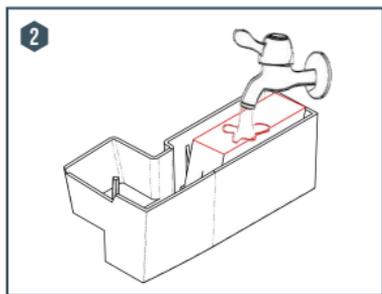
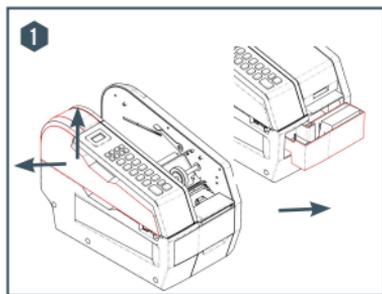
7. BRUSH OPERATION

As shown in Figure 1, first take out the water tank, then take out the water trough with its brush.

As shown in Figure 2, water the top surface of the brush until the brush is completely soaked.

As shown in Figure 3, put the water trough in position, and then put back the water tank.

As shown in Figure 4, gently press down the part highlighted in red with your hand to make it contact fully with the brush.

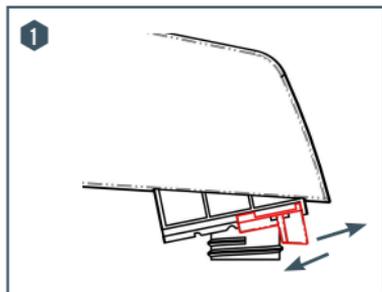


8. WATER BOTTLE

Fill the bottle with water and place in position.

The water level in the water tank can be adjusted using the cam shown in Figure 1.

Normally, the water level is adjusted to the highest level. Caution: Pay attention to the amount of water remaining in the water bottle when using the dispenser. Make sure the brush stays wet.



9. MAINTENANCE

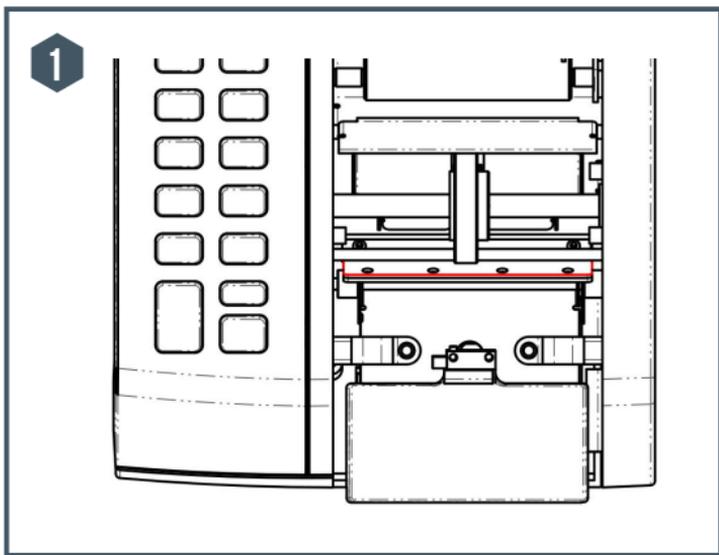
REGULAR MAINTENANCE IS ESSENTIAL

Weekly: clean the whole machine using a lint free damp cloth. Pay special attention to the path the tape follows. If any pieces of tape remain stuck, carefully dampen them and remove them without scratching the metal surface. Dry the tape path with paper towel.

Monthly: rinse the water trough, brush and bottle with a

mild detergent, then rinse well with clean water. If in a hard water area, rinse the brush with mild detergent more frequently to prevent scale build up.

The first time you use the dispenser, the sticky side of the tape may have too little moisture. Please dispense several pieces of tape until the tape is moistened.



10. COMMON PROBLEMS AND MAINTENANCE:

1. Cover opening alarm:

When pressing NUMBER button, START button, DEFINE button etc if the machine's lid is not closed, opening alarm will be triggered: The screen displays ERR and with 2 alarm sounds.

2. Tape residue alarm:

When pressing NUMBER button, START button, FEFINE button etc, if there still has unremoved tapes in machine 's ejection channel, this will trigger paper remaining alarm: 4 alarm sounds.

3. Tape use up alarm:

During automatic mode, if the tapes runs out, this will trigger tape use up alarm: 4 alarm sounds.

4. How to deal with paper jam

- (1) Remove the tape guide plate
- (2) Lift the shear blade by manual handle
- 3) Remove the remaining tapes under tape guide plate
- (4) Lift the heating cover and remove the remaining tape.
- (5) Restore position of the tape guide plate, manual handle and heating cover.

